- 1.4 Pharmaceutical Engineering (Principles of general Engineering, Environmental Pollution, Safety Hazards):
- **1. Material of Pharmaceutical Plant Construction:** Factors affecting selection of material for pharmaceutical metals ferrous metals- cast-iron-steels, stainless steels, nonferrous metals, copper, copper alloys, aluminium, lead tin, silver, nickel, chromium, nonmetals, Inorganic glass, stonewarestone, slate brick & concrete, Asbestos, Organic-Plastic rubber and timber.
- **2. Corrosion & its Prevention:** Introduction, types of corrosion, causes of corrosion, theories of corrosion, methods of prevention of corrosion.
- **3. Industrial Hazards & Safety Precautions:** Mechanical, chemical, electrical, fire, dust, hazards, safety, requirements, fire-extinguishers, accident records.
- **4. Fluid Flow:** Types of flow, types of pressure, total energy & total mechanical energy balance, losses in mechanical energy fluids, measurement of flow rate orifice, venture, pitotrota meter (Mathematical problems included).
- **5. Heat Transfer:** Modes of heat transfer, conduction Fourier's law, resistances in series & parallel, parallel means area & mean temp. differences, convention concept of film, overall education of individual film coefficient, radiation, station boltzman law (Mathematical problems included).
- **6. Stoichiometry:** Unit operation and processes, material and energy balances, application of gas laws, combustion calculation, lime kiln performances (Mathematical problems included).
- **7. Heating Media:** Lagging-fuels solids, liquid gases, steam as heating medium properties & uses of steam, steam traps, pressure reducing valves, heating by electricity, steam heated heat exchanges, lagging, condensation.
- **8. Transportation of Materials:** Solids, intermittent & continuous methods in vertical, horizontal & inclined planes. Liquids pipelines, fitting valves, pumps, Gases-fans, blowers-compressor evaporators.
- **9. Humidification & Dehumidification:** Definition of various terms, adiabetic conditions, humidity charts, determination of humidity, methods of increasing and decreasing humidity.
- **10. Refrigeration and air-conditioning:** Compression and absorption types of refrigeration cycles, air conditioning application in pharmacy.
- 11. Process Variables & Elements of automatic process control: Measurement of variables like flow, liquid levels temp., pressure, vaccum, Introduction to process control systems.

- 12. Storage of Materials: Solids outdoor storage bins-silo indoor storage in warehouse; liquids storage in tanks, storage of volatile liquids, gases-gas holder cylinder.
- **13. Packaging of Materials:** Function, qualities of package, hazards encountered by package, protection to be given by package containers, closures, foils and pressure packs for pharmaceutical products.
- 14. Environmental Pollution: An introduction.

Books Recommended:

- 1. Cooper & Gunn's Tutorial Pharmacy, CBS Publishers & Distributors, Delhi.
- 2. Leon Lachman & Others, 'The Theory & Practice of Indutrial Pharmacy, Varghese Publishing House, Bombay.
- 3. Elementary Chemical Engineering, Peter's.
- 4. Perry- 'Handbook of Chemical Engineering'.